

Date: Monday, 22/06/2009 9:53:26 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET
Job Number	: 48672		
Estimate Number	: 13931		
P.O. Number	:	Part Number	: D39423
This Issue	: 22/06/2009 S.O. No. :	Drawing Number	: D3942 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 48476	Material	:
Written By	:	Due Date	: 22/06/2009 Qty: 5 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 09-05-11 new issue EC verified by:DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S18GA	304/316 .050 Sheet
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Comment: Qty.: 0.0158 sf(s)/Unit Total : 0.0788 sf(s)
304/316 .050 Sheet
Batch: 111743 B 9-6-22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3942-1
Dwg Rev: A
Prog Rev: A B 9-6-22

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

3.0	QC2
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify as per dwg and Stock
Location: ST 139C

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Process Sheet

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Drawing Name: BRACKET

Job Number: 48672

Part Number: D39423

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



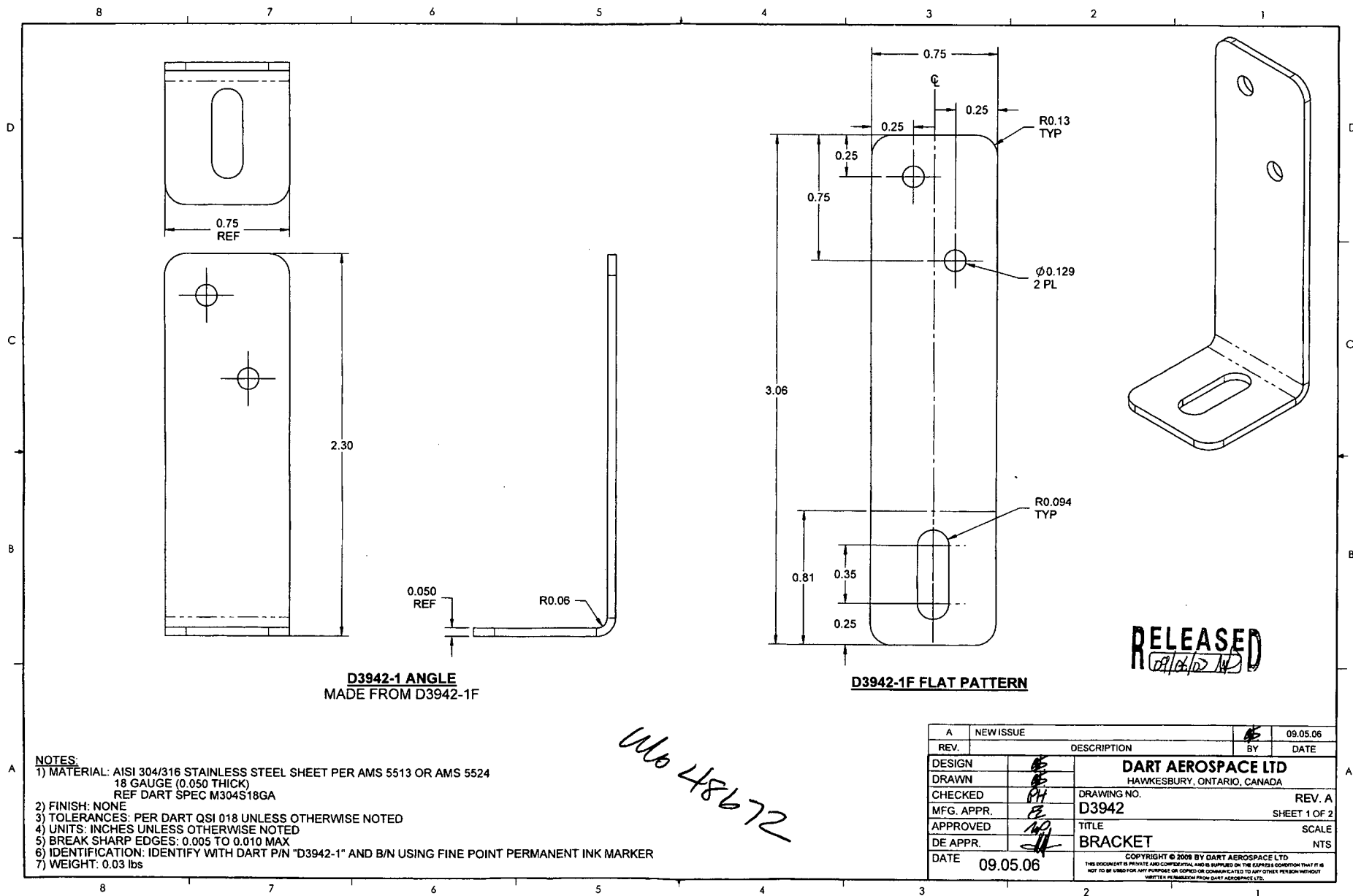
Comment: FINAL INSPECTION/W/O RELEASE

09/06/23 [Signature]

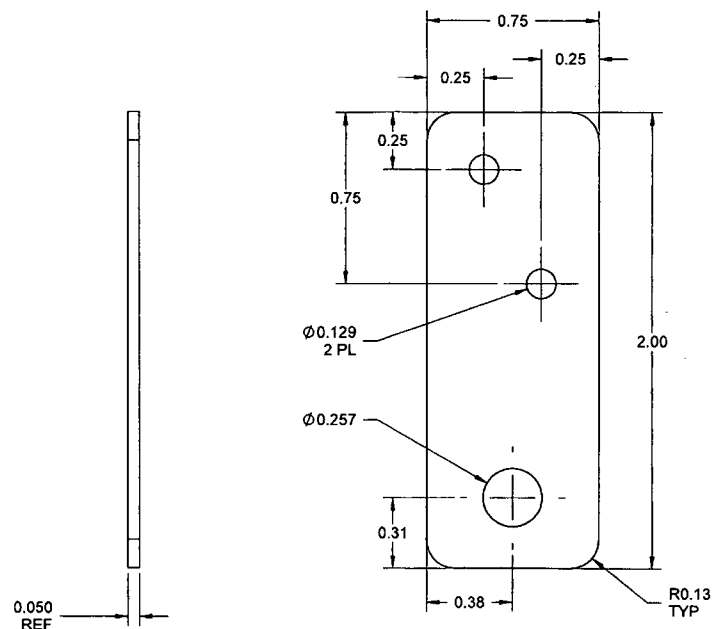
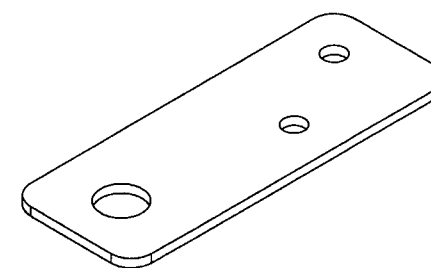
Job Completion



MF
09-06-23



RELEASED
09/06/07









D3942-3 CLIP

RELEASED
09/06/05

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524
18 GAUGE (0.050 THICK)
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

48672

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3942	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	09.05.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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